

**R&D SPECIFICATION MANUAL**  
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**Division 07100**

**Specification Manual**

**Kelmar® FWC III System**

**Note To Specifiers**

The specification information below is intended for use by Architects, Engineers or other Specifiers in defining the criteria needed to install Kelmar® FWC III System.

Kelmar® FWC III System is a multi-layered, polymer system intended for use in installations such as plaza decks, stadiums and area's requiring abrasion resistance combined with a flexible membrane.

1. This document has been prepared to assist Specifiers in the preparation of specifications for the installation of the Kelmar® FWC III System.
2. This document was prepared to be included as part of a complete specification for new construction or can be used as a stand-alone document for existing structures.
3. There are several areas in this document that, at the discretion of the Specifier, will require values to be inserted, as appropriate for the type of placement being specified. Physical properties for Kelmar® FWC III System are listed in Appendix A.
4. Kelmar® FWC III System can be specified and installed in a variety of exposures, depending on its intended use.
5. Also refer to related documents, Technical Data Sheets & Installation Procedures.

Questions regarding the selection, installation or intended use of R&D Technical Solutions Ltd. Kelmar® FWC III System should be directed to R&D

## **1.0 General**

### **1.1 Scope**

The contractor shall furnish all materials, tools, equipment, appliances, transportation, labor and supervision required during the preparation and installation process.

### **1.2 Pre-Qualification**

1. Material to be applied as a membrane, traffic bearing deck coating must possess a Class "A" Rating as in accordance with ASTM E 84 "Steiner" tunnel test rating for building interiors with public access. ULI fire ratings for alternative materials are not acceptable if they were not tested to the ASTM E 84 rating.
2. Contractor and his installer(s) shall have satisfactorily completed a program of instruction in proper methods of preparation of the substrate, patching of spalled and delaminated areas, crack and joint repair and traffic deck coating installation. The applicator shall have in writing, a certificate of approval from the manufacturer.
3. Contractor(s) seeking approval of substitute materials shall have a minimum of five (5) years experience installing this type of surfacing in similar size projects. They must also submit their request in writing to the Architect/Engineer at least seven (7) days before closing of bids.

Include samples, testing laboratory reports regarding conformity with specifications, and list of completed successful installations, including phone number of responsible person to contact to enable accurate appraisal of the system. Bidders shall be notified of acceptable substitute materials by written addendum or amendment.

### **1.3 Applicable Standards & Test Methods**

Please refer to Appendix A for standards and test methods used in their results.

### **1.4 Project / Site Conditions**

1. Concrete surface and ambient temperature must be a minimum of 50°F (10°C) and a maximum of 90°F (32°C) for 48 hours before, during, and after installation, or until cured.
2. Adequate ventilation and clean water supply required during installation.
3. Substrate requirements (see Appendix B).

### **1.5 Warranty**

1. Contractor shall submit a five-year, limited warranty against improper workmanship and defective materials (from date of installation or project completion, whichever comes first).
2. The owner will follow the maintenance guidelines as set forth by the National Parking Association (NPA) in the Parking Garage Maintenance Manual and will notify R&D Technical Solutions Ltd. within thirty (30) days of any defect.

## **2.0 Products**

### **2.1 Acceptable Manufacturer**

1. R&D Technical Solutions Ltd.  
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Canada, L5T 1J5  
Toll Free: (800) 387-5703  
Local: (905) 795-9900  
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[www.kelmar.com](http://www.kelmar.com)  
[info@rdsolutions.ca](mailto:info@rdsolutions.ca)

### **2.2 Materials**

1. Traffic coating and membrane shall be R&D Technical Solutions Ltd. Kelmar® FWC III System, meeting or surpassing physical property requirements as listed in Appendix A.

## **3.0 Execution**

### **3.1 Inspection**

1. Before starting work, ensure environmental and site conditions are suitable for application and curing.
2. Inspect surface for acceptability of levelness, texture, moisture content (ASTM D 4263) or moisture content below 3 -4lbs/1000 sq ft/24hrs or RH below 75%, slope to drains, etc.
3. Any and all deficiencies shall be reported, in writing, to specifying engineer, and copy sent to material manufacturer. Surface must be approved by the manufacturer or certified contractor prior to application of membrane.

### **3.2 Preparation**

1. Surface must be clean and sound, which in all cases, requires some form of preparation. Substrate must be prepared in accordance with manufacturer's printed instructions.
2. Effectively remove concrete laitance by steel-shot blasting (acid etching is not an acceptable method of surface preparation).
3. Pre-fill surface irregularities, holes and cracks per manufacturer's recommendation.

### **3.3 Protection**

1. Advise owner/operator and trades that unfinished surface is to remain free from traffic, and that fixtures, fittings and finishing are not to be installed, until waterproof traffic coating is completed.
2. Protect adjacent surfaces from damage resulting from work of this trade. If necessary, mask and / or cover adjacent surfaces, fixtures, equipment, etc., by suitable means.
3. Traffic control — no individuals are permitted in areas during application and until surface has cured and has been approved for traffic by the applicator and the manufacturer.

### 3.4 Installation /Application

1. Prime entire surface with recommended primer.
2. Install elastomeric membrane at a total minimum dry film thickness of twenty (20) mils.
3. Install elastomeric membrane at an approximate height of 3 to 4 inches (75 to 100 mm) to columns, curbs and walls, or as directed by specifying authority.
4. Apply epoxy wear course surfacing and manufacturer-approved aggregate (i.e. 30-50 mesh size,, washed, dried and bagged), having a minimum hardness of six (6) on the Mohs Scale, at the recommended coverage.
5. Epoxy surfacing to be applied as a total system according to exposure codes and nominal thickness, as recommended by the manufacturer and Specifier.

#### Exposure Recommendations (excluding aggregate)

<b>Exposure 1: Light Duty (43 mils)</b>	Parking Stalls: Apply epoxy wear course surfacing to a total dry film thickness of 18 mils minimum. (Approximately 43 mils for the entire system; includes primer, membrane, wear-course and topcoat).
<b>Exposure 2: Medium Duty (48 mils)</b>	Level Traffic Aisles and Ramps, parking stalls in high traffic areas: Apply epoxy wear course surfacing to a total dry film thickness of 23 mils minimum. (Approximately 48 mils for the total system).
<b>Exposure 3: Heavy Duty (71 mils)</b>	For Steep Ramps, and Areas Adjacent to Cashiers, Helix Ramps, Disposal Bins, Storage Areas, drive lanes of commercial garages etc.: Apply epoxy wear course surfacing in multiple coats to a total dry film thickness of 46 mils minimum. (Approximately 71 mils for the total system)
<b>Exposure 4: Extra Heavy Duty (94 mils)</b>	Heavy traffic in Shipping and Receiving Areas, truck traffic etc. Apply epoxy wear course surfacing in multiple coats to a total dry film thickness of 69 mils minimum. (Approximately 94 mils for total system)

## Appendix A - Physical Properties For Kelmar® FWC III System

Property	Test Method	Test Results	*
Tensile Strength	ASTM D 412	1,160 psi	M
Tensile Elongation	ASTM D 412 @ 70 <sup>0</sup> F (21 <sup>0</sup> C)	600 %	M
Adhesion to Concrete (prepared)	ASTM D 903 (Peel)	17 pli with 0.3 kg/mm width	M
Adhesion to Plywood	ASTM D 903 (Peel)	20-30 pli with 0.36-0.54 kg/mm width	M
Adhesion of Epoxy to Membrane	Elcometer	315 psi	
Water Vapor Transmission	ASTM D 1653, E 96 Method 2	0.35 perms 0.88 Metric perms	M
Test for Surface Burning Characteristics	ASTM E 84 Class 1 or A F.S.:25	Flame Spread: 14 Fuel Contribution: 0 Flame Spread: 24/flame developed	FS
Chloride Ion	W.J.E. 840055	No significant increase @ 1" penetrating depth	FS
Low Temperature	ASTM C 957 (4.4)	No Failure after 10 cycles	FS
Adhesion in Peel	ASTM C 957 (4.5)	Min. 15 to 17 pli after water immersion on concrete	FS
Weathering Resistance & Recovery from Elongation	ASTM C 957 (4.7)	After Exposure min. tensile retention 90%, min. elongation retention 95%, recovery 100%	FS
Adhesion to Concrete	Elcometer	300-350 psi	FS
Tensile Strength	ASTM D 412	2000 psi	FS
Water Absorption	ASTM D 570	0.7%	FS
Impact Resistance	Gardner Test ASTM D 2794	160 in/lb 35 ft/lb	FS
Abrasion Resistance	ASTM C 501	0.008 gm/1000 cycles 0.003 @ 150°F	FS
Tear Strength	ASTM D 1004	350 pli	M
Hardness, Shore D	ASTM D 2240	71	FS

M – Membrane  
FS – Full System

## **Appendix B - General Substrate Requirements**

### **CONCRETE**

1. Concrete to receive membrane traffic coating should be designed and installed to prevent random cracking and deflection. Provide sufficient control and expansion joints.
2. Concrete should be air-entrained as established by ASTM C 260, and properly cured in accordance with ACI recommendations, to meet structural requirements.
3. Concrete shall have a steel trowel finish.
4. Concrete shall be free from metallic fibers.
5. Concrete design and placement shall ensure proper slope to drains, etc.
6. Allow concrete to cure twenty-eight (28) days minimum before applying membrane traffic coating. For concrete patches, the minimum cure time will vary depending on the depth of the patch, temperature, water-cement ratio, etc.
7. Concrete to be clean, sound (minimum compressive strength of 3,000 psi/20 MPa), dry (ASTM D 4263) or moisture content below 3 -4lbs/1000 sq ft/24hrs or RH below 75% and surface and air temperature must be a minimum of 50° F (10° C) and a maximum of 90° F (32° C) during entire installation and 24 hours thereafter.
8. Concrete to be free from curing compounds, membrane curing agents, metallic hardeners, or foreign matter.